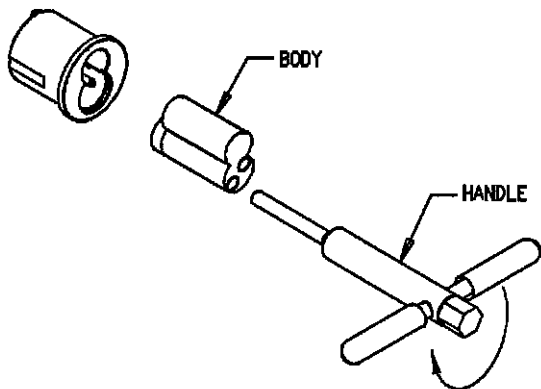


REMOVABLE CORE SHEAR TOOL KIT #431-6

WHEN INSTALLING XC,11- 6300 CORE IN TO ITS
EXISTING 60-40 SERIES MORTISE HOUSINGS ONLY:

1. REMOVE ORIGINAL CORE AND POSITION THE DRIVE PINS ON THE BACK OF THE HOUSING TO THE HORIZONTAL POSITION.
2. INSERT THE BODY OF THE SHEAR TOOL SO THAT THE HOLES IN THE BODY ALIGN WITH THE DRIVE PINS.*
3. INSERT THE HANDLE ASSEMBLY INTO THE HOLE.
4. WHILE PUSHING FIRMLY ON THE SHEAR TOOL TURN THE HANDLE CLOCKWISE.
5. REMOVE THE SHEAR TOOL SLOWLY AND DISCARD THE BRASS PIN THAT HAS JUST BEEN SHEARED OFF.
6. REPEAT STEPS 3 THRU 5 FOR THE SECOND PIN HOLE.
7. INSERT PERMANENT CORE WITH CONTROL KEY.



* NOTE: NOT TO BE USED WITH STEEL PINS.

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