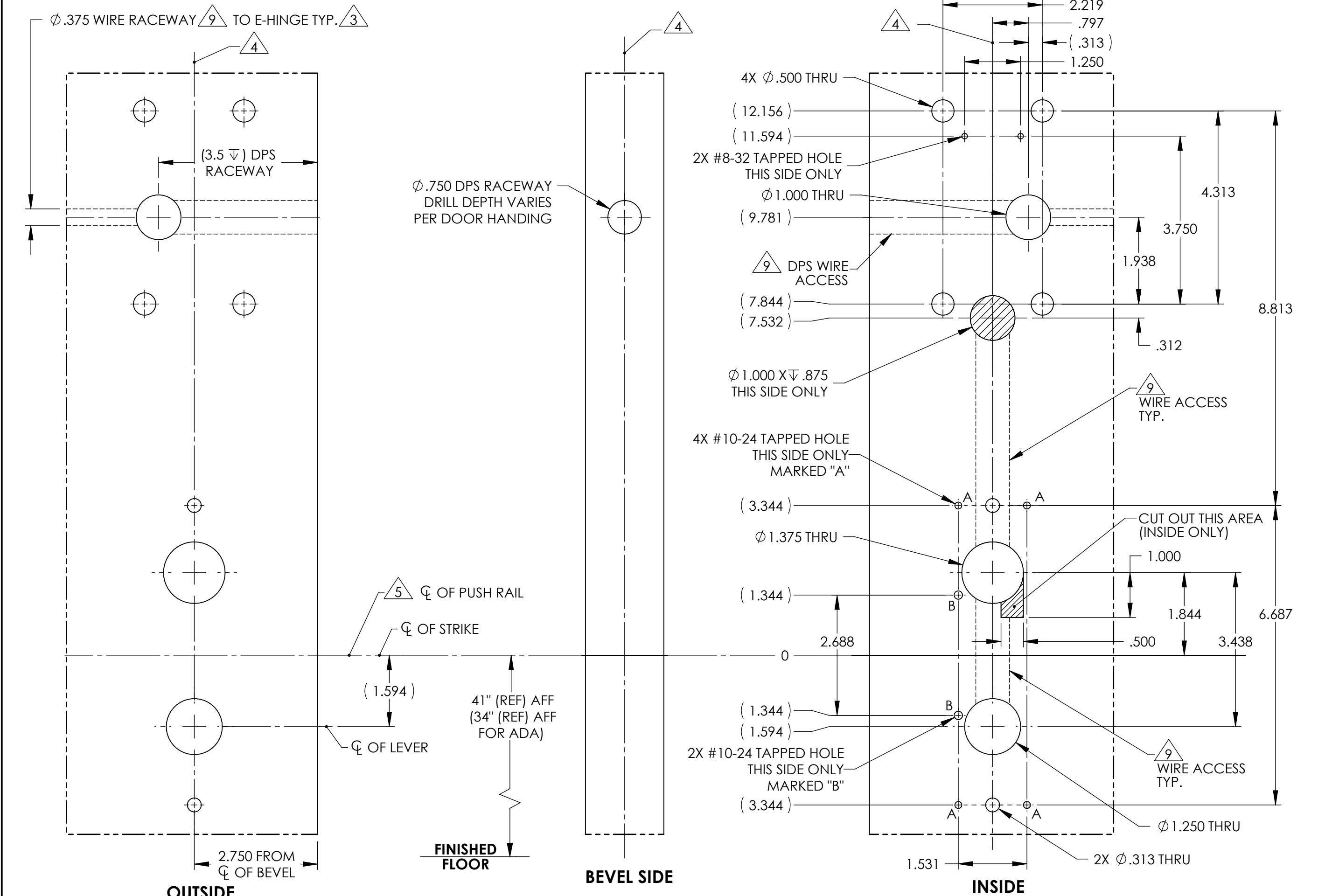
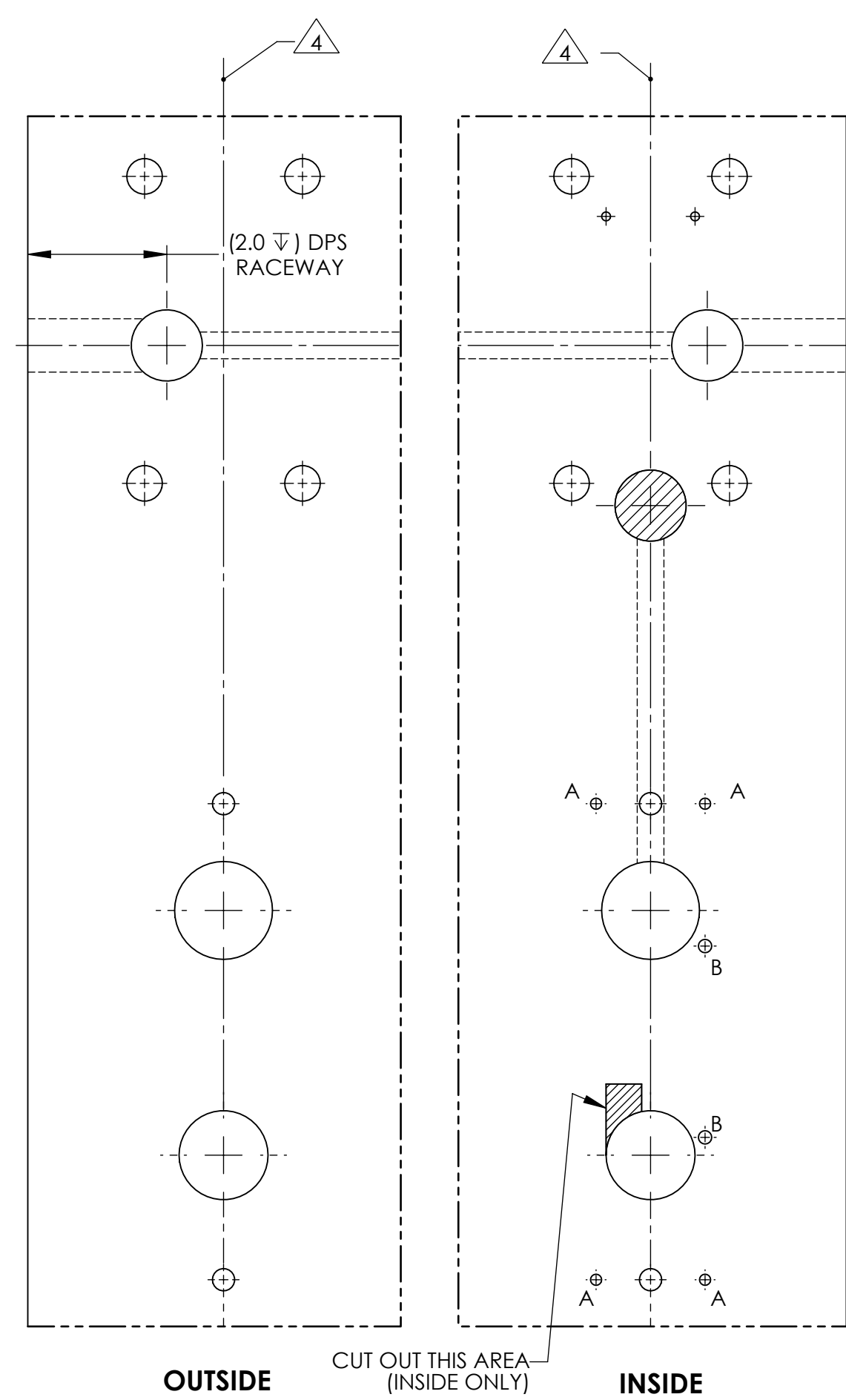


METAL DOOR



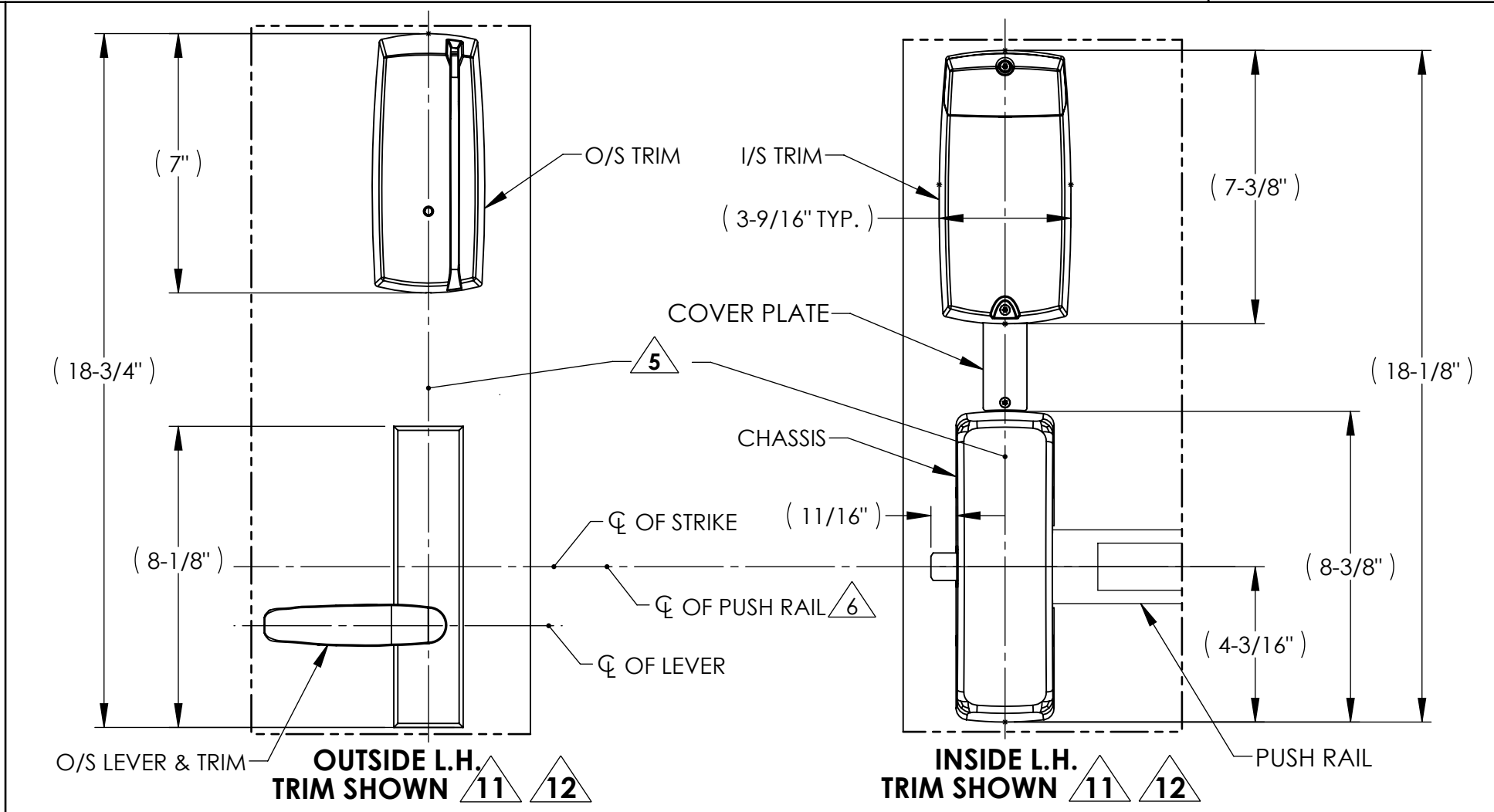
L.H.R.B. DOOR



R.H.R.B. DOOR

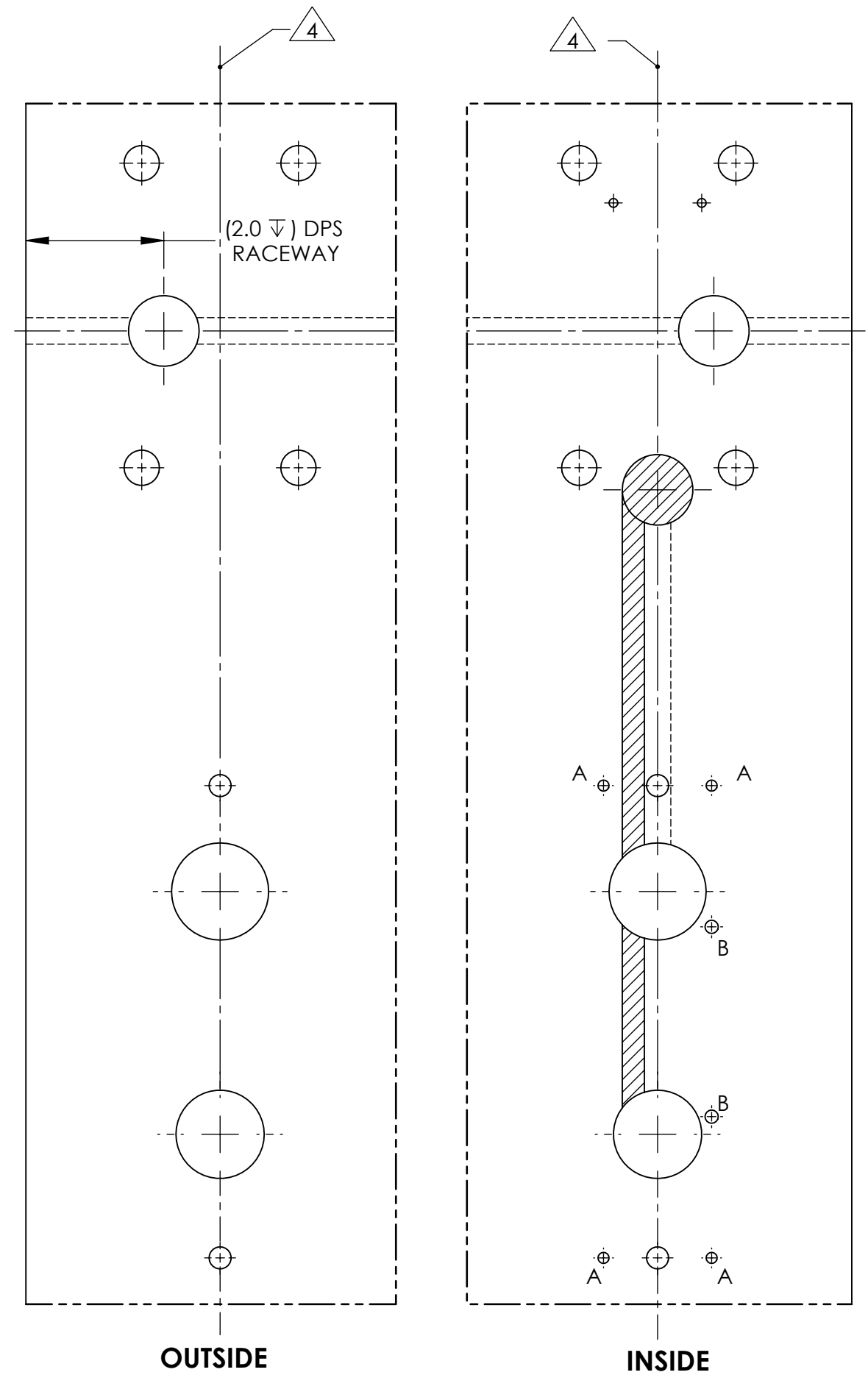
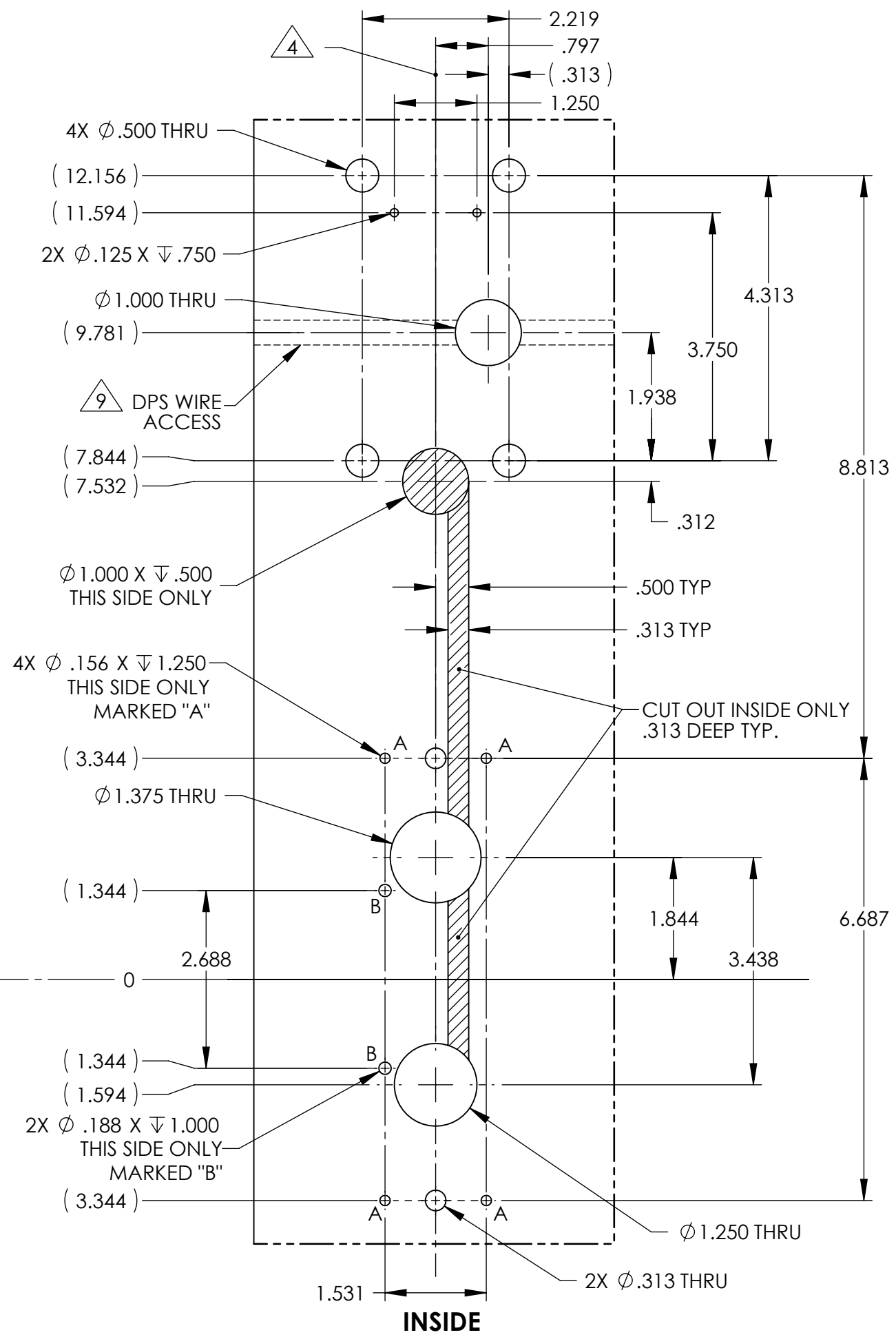
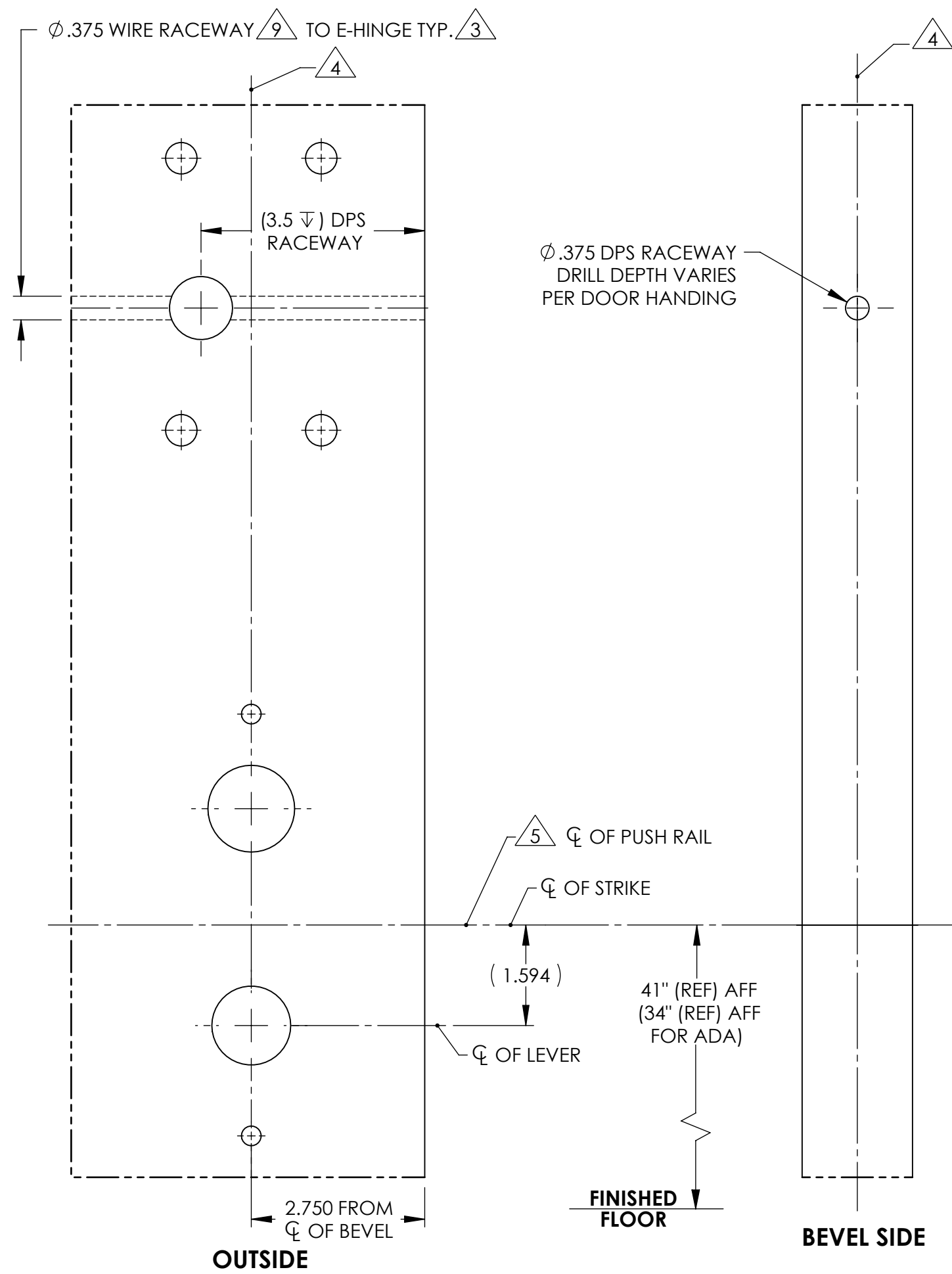
NOTES:

- DRAWING IS NOT TO SCALE.
- REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.
- FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.
- VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL. (INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)
- CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF). LIMITATIONS IN THE DOOR CONSTRUCTION PROCESS MAY REQUIRE SOME HOLES TO BE FIELD-LOCATED USING THE PHYSICAL PART AS A TEMPLATE.
- STANDARD TOLERANCE OF ± .015 APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.
- DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.
- WIRE RACEWAY AREAS SHALL BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS.
- CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, (WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.)
- MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.
- IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.



AUTHORIZED PREFIXES	
P1	
BACKSET DEFINITION	DOOR HANDING
BACKSET	L.H. INSIDE R.H.
TOP OF DOOR VERTICAL CL	OUTSIDE
CL OF BEVEL	INSIDE
	L.H.R.B. OUTSIDE R.H.R.B.
SARGENT Sargent Manufacturing Company 100 Sargent Drive New Haven, CT 06511	
ASSA ABLOY	
DOOR MANUFACTURERS TEMPLATE: P1 PASSPORT 1000 TRIM "W/DPS" METAL DOOR 8800 RIM DEVICE	
SHEET 1 OF 3	
RELEASE DATE: OCT 21, 2010 TEMPLATE NO. 4653 B	

WOOD DOOR



L.H.R.B. DOOR

R.H.R.B. DOOR

NOTES:

1. DRAWING IS NOT TO SCALE.
2. REFERENCE STRIKE TEMPLATE FOR DETAILS TO PREPARE FRAME.

3. FOR ELECTROLYNX APPLICATIONS, REFER TO MCKINNEY TRANSFER DEVICE CATALOG.

4. VERTICAL CENTERLINE IS REFERENCED FROM THE CENTERLINE OF THE BEVEL.
(INDUSTRY STANDARD BEVEL IS 1/8 INCH IN 2 INCHES.)

5. CONSULT THE AUTHORITY HAVING JURISDICTION (AHJ) TO VERIFY THE RECOMMENDED MOUNTING HEIGHT ABOVE THE FINISHED FLOOR (AFF).
6. LIMITATIONS IN THE DOOR CONSTRUCTION PROCESS MAY REQUIRE SOME HOLES TO BE FIELD-LOCATED USING THE PHYSICAL PART AS A TEMPLATE.
7. STANDARD TOLERANCE OF $\pm .015$ APPLIES TO ALL DOOR PREPARATION REQUIREMENTS, UNLESS OTHERWISE SPECIFIED.

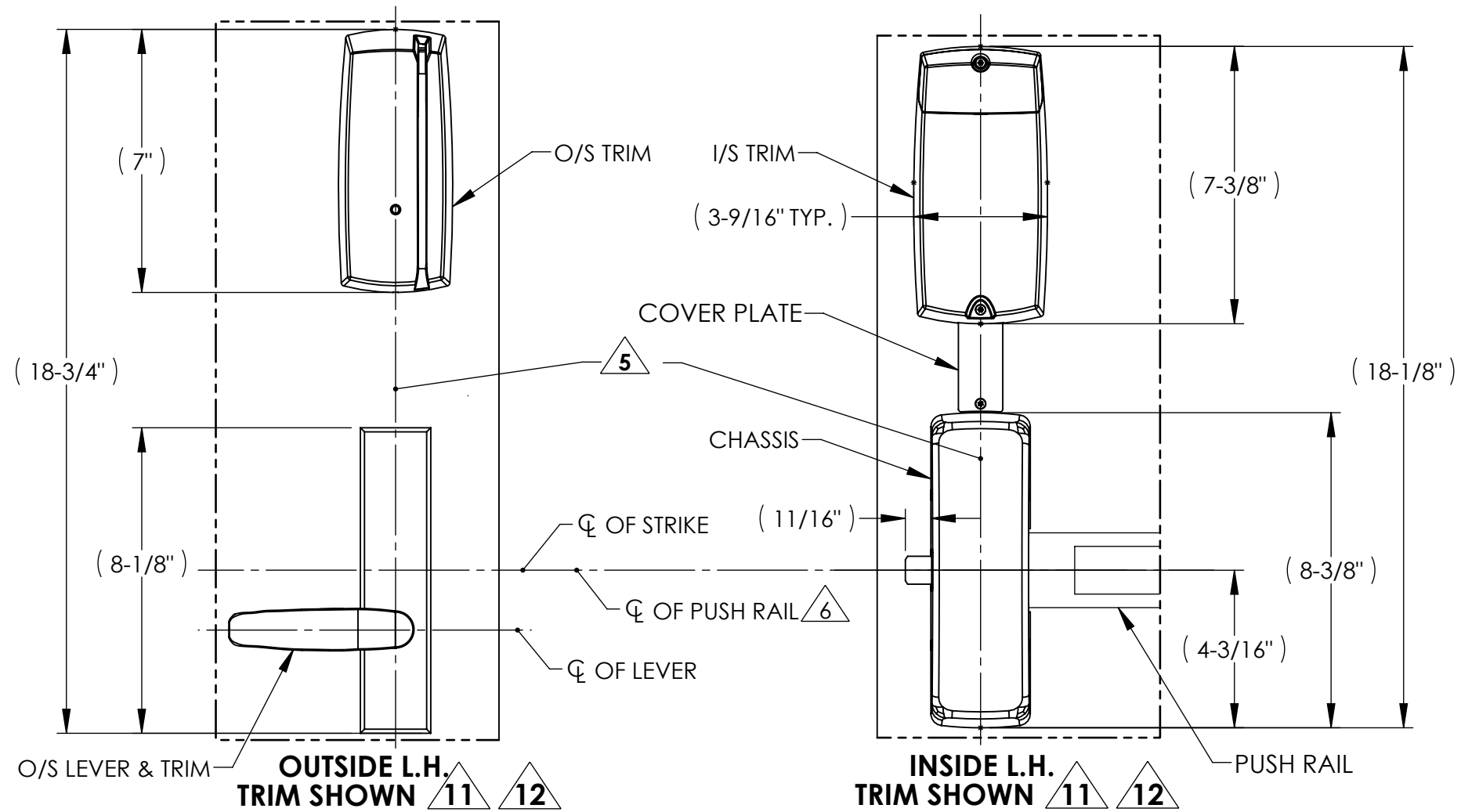
8. DOOR REINFORCEMENT IS RECOMMENDED TO IMPROVE (SURFACE MOUNTED) FASTENER HOLDING POWER AND CRUSH RESISTANCE (WHEN THRU-BOLTING IS EMPLOYED). CONSTRUCTION TECHNIQUES SHOULD REFLECT INDUSTRY BEST PRACTICES (I.E. WDMA, SDI) AND AUTHORIZED METHODS WHERE LABEL SERVICE (I.E. UL, W-H) IS IN EFFECT.

9. WIRE RACEWAY AREAS SHALL BE FREE OF OBSTRUCTIONS & SHARP EDGES TO PROTECT WIRES FROM CUTS & ABRASIONS.

10. CAREFULLY NOTE WHICH FEATURES ARE OPTIONAL, (WHETHER THE FEATURE APPLIES TO BOTH SIDES OF THE DOOR AND/OR IF A DEPTH APPLIES.)

11. MAXIMUM PRODUCT DIMENSIONS ARE SHOWN FOR THE PURPOSE OF VERIFYING FITMENT WITH DOOR FRAME STOPS, DOOR STILE SIZE & LIGHT/LOUVER KITS.

12. IF OPTIONAL LEVERS OR ROSES ARE USED REFERENCE THE RELATED PRODUCT DIMENSIONS TO VERIFY THE FITMENT REQUIREMENTS.



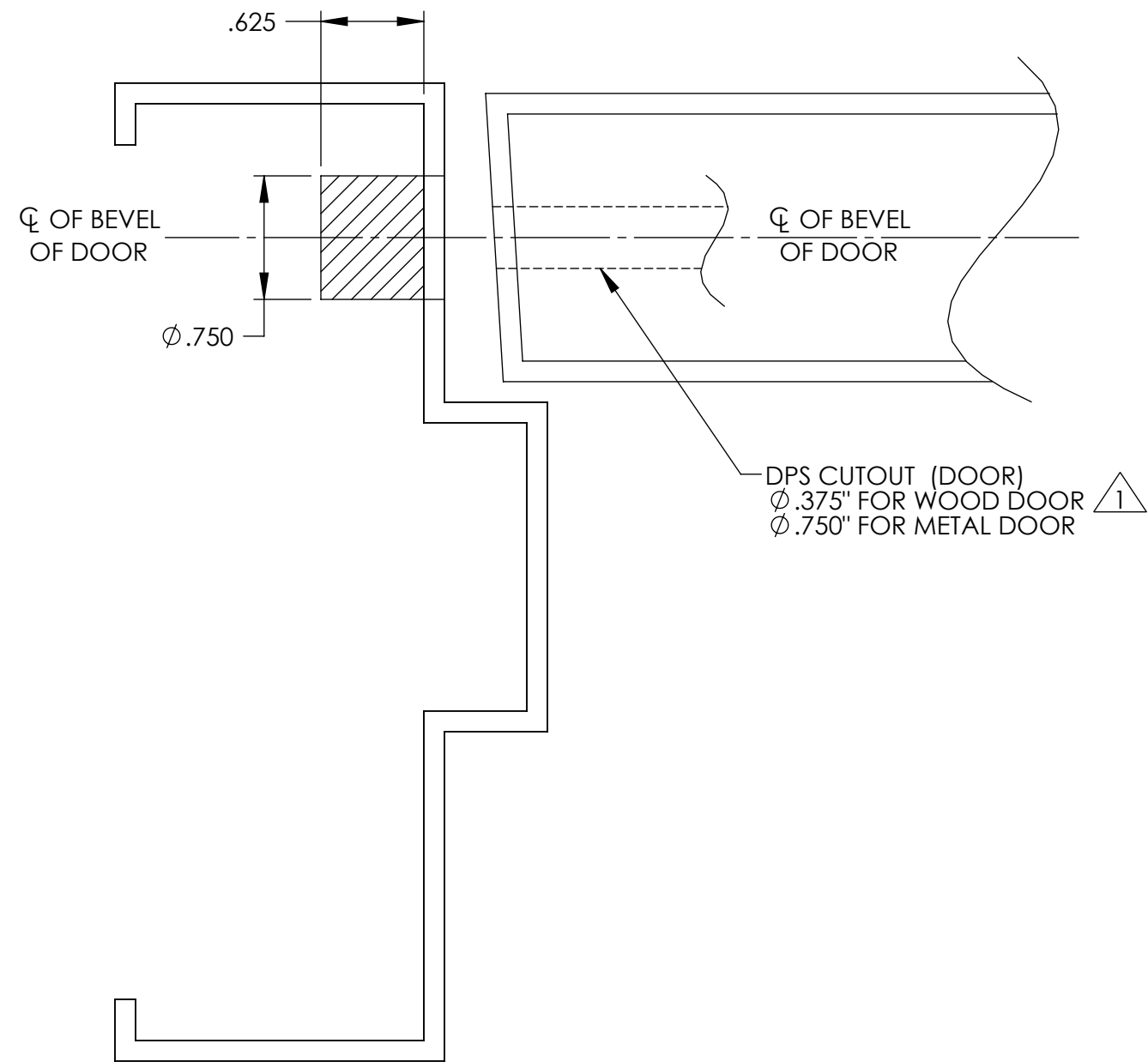
AUTHORIZED PREFIXES

P1

BACKSET DEFINITION	DOOR HANDING
BACKSET TOP OF DOOR VERTICAL C C OF BEVEL	L.H. INSIDE R.H. OUTSIDE INSIDE L.H.R.B. OUTSIDE R.H.R.B.

SARGENT		Sargent Manufacturing Company	
ASSA ABLOY		100 Sargent Drive New Haven, CT 06511	
DOOR MANUFACTURERS TEMPLATE: P1 PASSPORT 1000 TRIM "W/DPS" WOOD DOOR 8800 RIM DEVICE		RELEASE DATE OCT 21, 2010	TEMPLATE NO. 4653 B
SHEET 2 OF 3			

FRAME DETAIL



DOOR SHOWN IN CLOSED POSITION

NOTES:

1. DPS CUTOUT ON FRAME TO BE ALIGNED HORIZONTAL AND VERTICAL WITH DPS CUTOUT ON DOOR IN CLOSED POSITION.

SARGENT		Sargent Manufacturing Company	
ASSA ABLOY		100 Sargent Drive New Haven, CT 06511	
DOOR MANUFACTURERS TEMPLATE: P1 PASSPORT 1000 TRIM "W/DPS" METAL/WOOD DOOR 8800 RIM DEVICE		RELEASE DATE OCT 21, 2010	
		TEMPLATE NO. 4653 B	
		SHEET 3 OF 3	