

LATCHBOLT STOP FOR 8888 ZINC CHASSIS

- 1.) REMOVE CHASSIS COVER AND LATCHBOLT RETURN SPRING.
- 2.) USING A PUNCH (OF THE PROPER SIZE) TAP OUT THE SPIROL PIN AND REMOVE THE LATCHBOLT.
- 3.) ROTATE LIFT ARM UP AS FAR AS POSSIBLE AND SLIDE LATCHBOLT STOP INTO PLACE.
- 4.) USING #6-32 x 5/16" SCREW SECURE LATCHBOLT STOP.
- 5.) REASSEMBLE BY REVERSING STEPS 1 AND 2.

