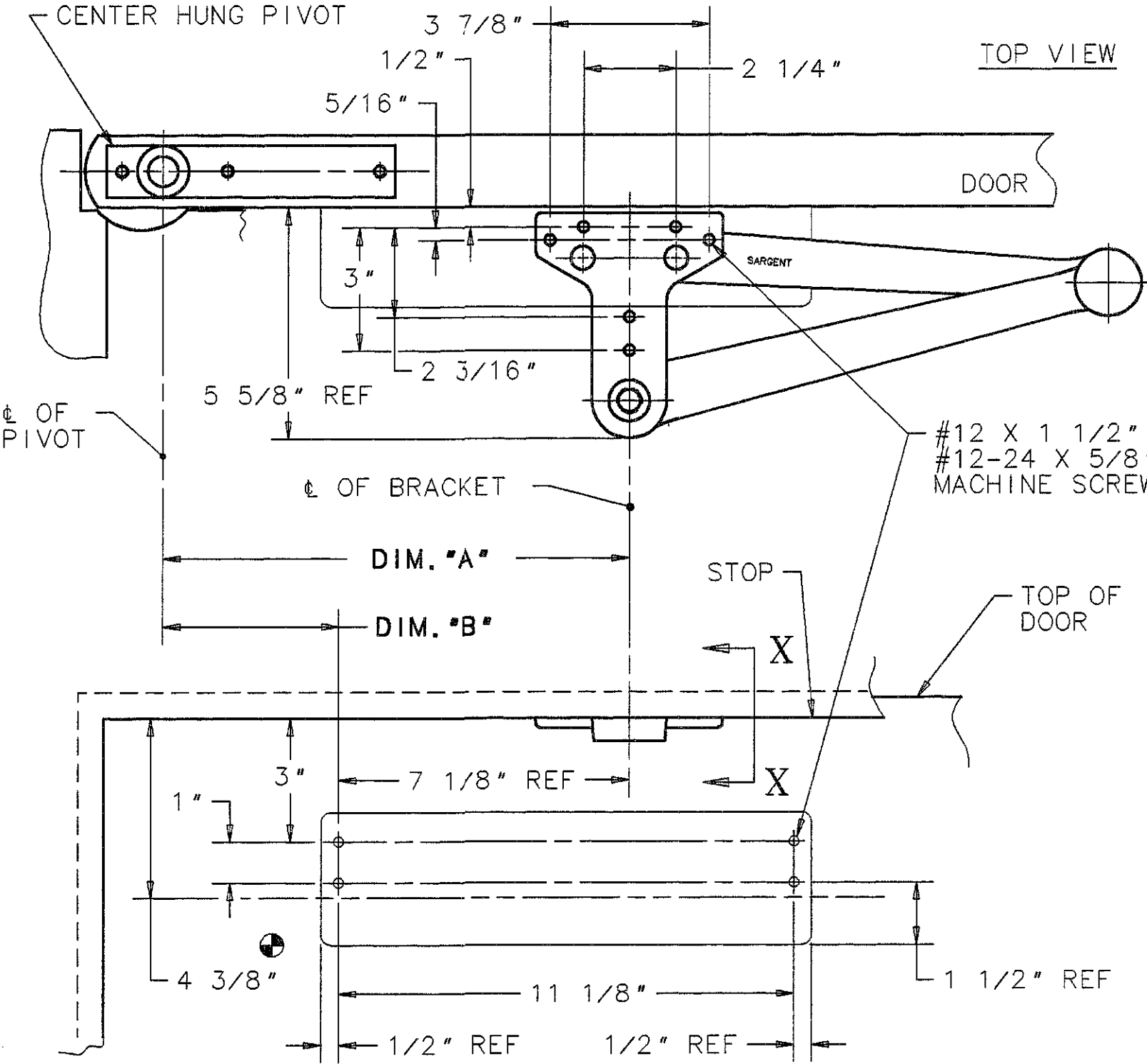


PS TYPE ARM ASSEMBLY SHOW.
PSH TYPE ARM SIMILAR.

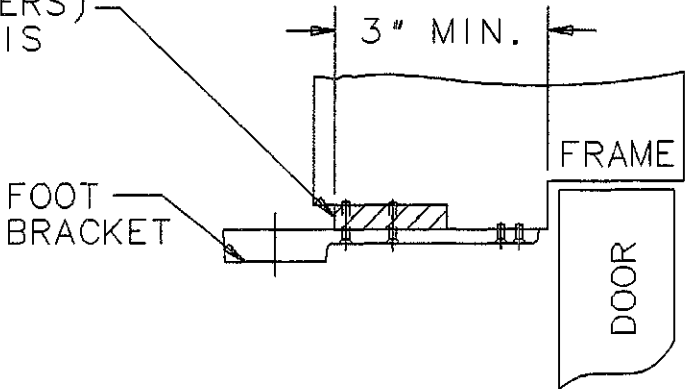
SEE DATA SHEET A7377 FOR BUTTS, OFFSET PIVOTS OR SWING CLEAR HINGES.

	DEGREE OF DOOR OPENING AT HOLD OPEN					
	85°	90°	95°	100°	105°	110°
DIM. "A"	12 9/16"	11 3/4"	11"	10 1/2"	9 15/16"	9 5/16"
DIM. "B"	5 7/16"	4 5/8"	3 7/8"	3 3/8"	2 13/16"	2 3/16"

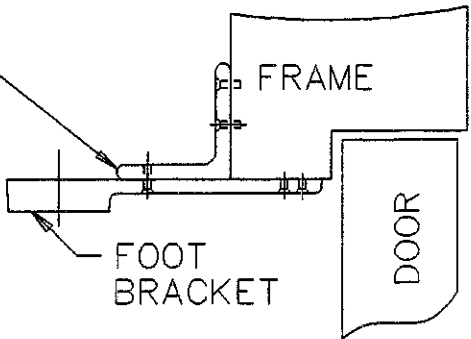
NOTE: "DEAD STOP" OCCURS APPROX. 2° BEYOND "HOLD OPEN"



SUITABLE SPACER (BY OTHERS) MUST BE USED WHEN STOP IS LESS THAN 3" IN WIDTH



125-V BRACKET MUST BE USED WHEN FRAME IS NERROW. USE SARGENT'S 125-VF BRACKET (NOT SHOWN), FOR FLUSH FRAME CONDITIONS



SECTION X-X

- NOTES:
1. LEFT HAND DOOR SHOWN. RIGHT HAND OPPOSITE.
 2. 12 GAGE MIN. REINFORCEMENT REQUIRED FOR METAL DOORS AND FRAMES.
 3. SPACE REQUIRED TO MOUNT CLOSER ON TOP RAIL. IF SPACE IS LESS THAN SHOWN USE 1430-D DROP PLATE. SEE DATA SHEET A7168 FOR DETAILES.