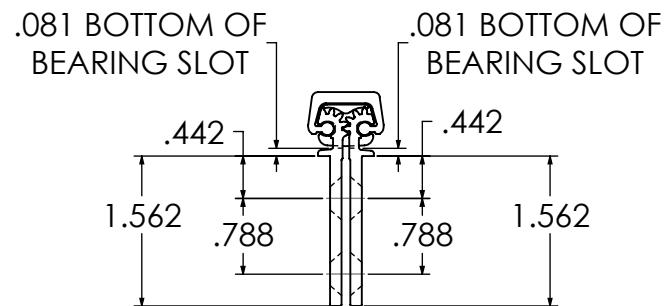
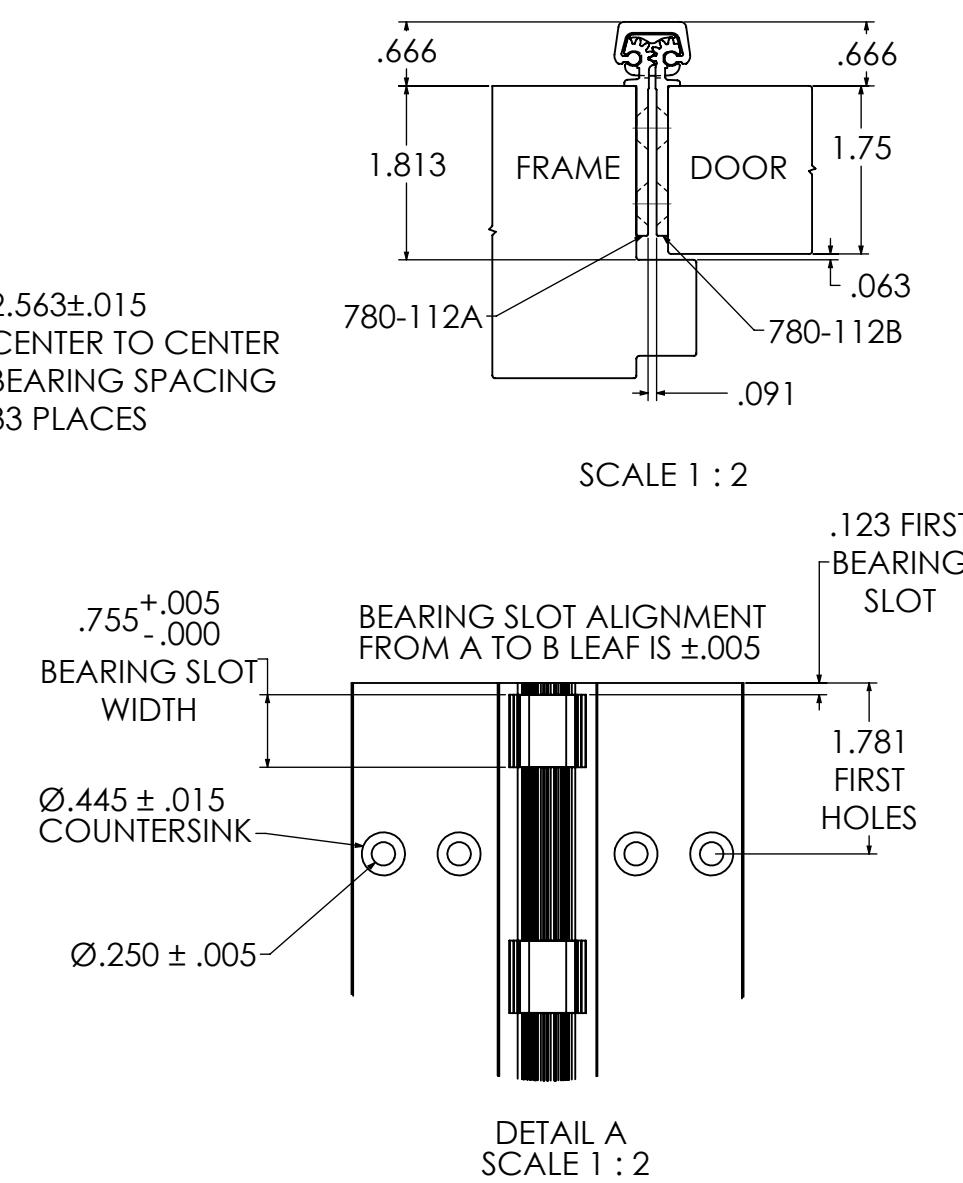


.755^{.005}_{-.000} BEARING SLOT WIDTH
 $\varnothing 0.445 \pm 0.015$ COUNTERSINK
 $\varnothing 0.250 \pm 0.005$



SCALE 1 : 2

New Hole Pattern



PROPRIETARY & CONFIDENTIAL
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REVISIONS				TOLERANCE:		DESCRIPTION:	
REV.	DESCRIPTION	ECO NO.	BY	DATE	UNLESS OTHERWISE SPECIFIED:		
2	NEW HOLE PATTERN, CHANGE TOLERANCE		KKJ	03/23/15	X = ± .060° XX = ± .030° XXX = ± .015° ANGLE = ± 2° FRACTION = ± 1/32		TEMPLATE 780-112 HEAVY DUTY ROTON HINGE 83" LONG
					REMOVE ALL BURRS BREAK SHARP EDGES .01 MAX		
					DRAWN BY: KBJ DATE: 10/25/96	DRAWING NO.	
					WEIGHT: 7.2 LBS. SCALE: 1:12	780-112-HD-83	REV. 2